



Galvanized Gauge and Width Extras		Width, Inches				
Thickness, Inches Nominal	Thickness, Inches Minimum	27 - Under 30"	30 to Under 40"	40 to 48"	>48" to 60"	>60" to 72"
.0625 and thicker	.060 & thicker	\$ 1.50	\$ 1.00	none	none	\$ 1.50
Under .0625 thru .029	Under .060 thru .028	\$ 2.00	\$ 1.00	none	none	\$ 1.50
Under .029 thru .023	Under .028 thru .022	\$ 3.00	\$ 2.00	\$ 1.50	\$ 1.50	\$ 3.00
Under .023 thru .020	Under .022 thru .019	\$ 5.50	\$ 4.50	\$ 4.00	\$ 4.00	NA
Under .020 thru .018	Under .019 thru .017	\$ 7.00	\$ 6.00	\$ 5.50	\$ 5.50	NA
Under .018 thru .016	Under .017 thru .015	\$ 8.50	\$ 7.50	\$ 7.00	\$ 7.00	NA
Under .016 thru .015	Under .015 thru .0142	\$ 9.50	\$ 8.50	\$ 8.00	\$ 8.00	NA
Under .015 thru .014	Under .0142 thru .013	\$ 10.00	\$ 9.00	\$ 8.50	\$ 8.50	NA
Under .014 thru .013	Under .013 thru .012	\$ 10.50	\$ 9.50	\$ 9.00	\$ 9.00	NA

Coating Weight Extras		Coating Weight			
Thickness, Inches Nominal	Thickness, Inches Minimum	G30/A25	G40/A40	G60/A60	G90
.134 and heavier	.130 & thicker	\$ 1.50	\$ 1.75	\$ 2.00	\$ 2.75
Under 0.134 thru 0.087	Under 0.130 thru 0.085	\$ 1.75	\$ 2.00	\$ 2.50	\$ 3.75
Under 0.087 thru 0.062	Under 0.085 thru 0.060	\$ 2.50	\$ 2.75	\$ 4.50	\$ 6.25
Under 0.062 thru 0.046	Under 0.060 thru 0.044	\$ 3.25	\$ 3.50	\$ 4.75	\$ 6.75
Under 0.046 thru 0.037	Under 0.044 thru 0.036	\$ 3.75	\$ 4.00	\$ 5.50	\$ 8.00
Under 0.037 thru 0.033	Under 0.036 thru 0.032	\$ 4.00	\$ 4.25	\$ 6.25	\$ 9.00
Under 0.033 thru 0.029	Under 0.032 thru 0.028	\$ 4.25	\$ 4.75	\$ 6.50	\$ 9.50
Under 0.029 thru 0.026	Under 0.028 thru 0.025	\$ 4.75	\$ 5.25	\$ 7.25	\$ 10.75
Under 0.026 thru 0.023	Under 0.025 thru 0.022	\$ 5.00	\$ 5.50	\$ 8.00	\$ 12.00
Under 0.023 thru 0.021	Under 0.022 thru 0.020	\$ 6.25	\$ 7.00	\$ 9.25	\$ 14.00
Under 0.021 thru 0.019	Under 0.020 thru 0.018	\$ 6.75	\$ 7.25	\$ 10.25	\$ 15.50
Under 0.019 thru 0.017	Under 0.018 thru 0.016	\$ 7.25	\$ 7.75	\$ 11.50	\$ 16.75
Under 0.017 thru 0.016	Under 0.016 thru 0.015	\$ 7.75	\$ 8.75	\$ 12.25	\$ 17.75
Under 0.016 thru 0.015	Under 0.015 thru 0.014	\$ 9.25	\$ 10.00	\$ 14.25	\$ 20.50
Under 0.015 thru 0.014	Under 0.014 thru 0.013	Inquire	Inquire	Inquire	Inquire
Under 0.014 thru 0.013	Under 0.013 thru 0.012	Inquire	Inquire	Inquire	Inquire
All other coating weights, please inquire.					

*** Please note Galvanneal minimum gauge is .020". ***
Effective August 2022

All prices/ cwt. unless otherwise



Heavy Coating

Standard Coating Weight Extras				Coating Weight Value ("G or A")						
				100	115	140	165	185	210	235
Thickness, Inches Nominal	Thickness, Inches Minimum	Thickness, Inches Nominal	Thickness, Inches Minimum							
Thru	"Under"	Thru	"Under"							
0.134 in	Inquire	0.130 in	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.087 in	0.134 in	0.085 in	0.130 in	\$4.00	\$5.00	\$5.75	\$7.00	\$8.00	\$8.25	\$10.00
0.062 in	0.087 in	0.060 in	0.085 in	\$6.00	\$7.00	\$9.50	\$10.25	\$11.00	\$12.00	\$15.25
0.046 in	0.062 in	0.044 in	0.060 in	\$7.50	\$9.75	\$11.25	\$12.50	\$15.00	\$16.00	\$19.00
0.037 in	0.046 in	0.036 in	0.044 in	\$9.25	\$10.75	\$13.25	\$14.75	\$17.75	\$18.75	\$22.75
0.033 in	0.037 in	0.032 in	0.036 in	\$10.00	\$11.75	\$14.75	\$16.25	\$20.00	\$21.00	\$25.50
0.029 in	0.033 in	0.028 in	0.032 in	\$10.50	\$13.25	\$16.25	\$18.75	\$22.50	\$24.00	\$28.75
0.026 in	0.029 in	0.025 in	0.028 in	\$12.00	\$15.00	Inquire	Inquire	Inquire	Inquire	Inquire
0.023 in	0.026 in	0.022 in	0.025 in	\$13.25	\$17.00	Inquire	Inquire	Inquire	Inquire	Inquire
0.021 in	0.023 in	0.020 in	0.022 in	\$15.75	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.019 in	0.021 in	0.018 in	0.020 in	\$17.25	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.017 in	0.019 in	0.016 in	0.018 in	\$19.25	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.016 in	0.017 in	0.015 in	0.016 in	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.015 in	0.016 in	0.014 in	0.015 in	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.014 in	0.015 in	0.013 in	0.014 in	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire
0.013 in	0.014 in	0.012 in	0.013 in	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire	Inquire

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Coated Product Extras

Current Terminology	Sales Order codes	Old Terminology	Standard Extra
Commercial Steel	CS/B	CQ ASTM 526 or LFQ ASTM 527	none
Forming Steel Type B	FS	New	\$ 0.50
Deep Drawing Steel	DDS	DQ & DQSK ASTM 528	\$ 2.00
Extra Deep Drawing Steel	EDDS	DDQ SK & IF	\$ 2.75
Structural Steel			
SS Grade 33	SS-GR33	Grade A	\$ 0.25
SS Grade 37	SS-GR37	Grade B	\$ 0.25
SS Grade 40 or Quarter Hard	SS-GR40	Grade C	\$ 0.50
SS Grade 50 Class 1 or Half Hard	SS-GR50-1	Grade D Class 1	\$ 0.75
SS Grade 50 Class 2	SS-GR50-2	Grade D Class 2	\$ 0.60
SS Grade 55-T	SS-GR55-T		\$ 0.75
SS Grade 55-Z	SS-GR55-Z		\$ 2.75
SS Grade 80	SS-GR80	Grade E or Full Hard	\$ 0.50
HSLA Grade 40*	HSLA-GR*		Inquire
HSLA Grade 50*			Inquire
HSLA Grade 60*			Inquire
HSLA Grade 70*			Inquire
HSLA Grade 80*			Inquire
Galvanneal (GA)			\$ 0.50
Coils less than 15,000# max to 12,499#			\$ 0.25
Coils less than 12,499# max to 10,000#*			\$ 0.50
Coils less than 10,000#*			\$ 1.00

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